Task Seating

### Agitus— Design | Wolfgang Deisig

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

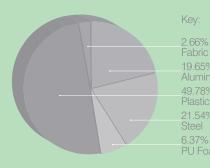
The most striking visual characteristic being its artistically sculptured back frame that through necessity resembles the form it is intended to support, the spine, and from which the intelligence of Agitus is deployed. Agitus features the ability to individually adjust both Lumbar and Thoracic support panels for both height and depth. With the lumbar panel offering 2.4" of vertical adjustment and the Thoracic panel 3" of vertical adjustment both feature 0.5" depth adjustment. The optional pelvic support provides a progressively increasing force to the base of the back cushion as the user reclines to further support orientation of the pelvis.

Agitus features a newly developed progressive synchronised mechanism that features a four stage travel limiter with an upright lock and 3 preset recline ranges of 8°, 16° and 26° this function is further enhanced by the provision of a high geared tension adjustment that delivers it's total range of adjustment in just 9 full revolutions. To further enhance postural support the inclusion of a selectable 3° negative tilt is standard as is seat depth adjustment of 2.4".

Where fitted arms are height adjustable and have a range of 4", in addition the optional multifunctional arm pad provides 1" of width adjustment per arm and 2.4" adjustment fore and aft, both function are operated via a button

#### **Material Content**

The Agitus components are constructed of the following:



on the inside of the arm pad and can be set simultaneously. Due to the mounting of the arms to the Aluminum under seat frame the arms maintain the integrity of their positioning relative to the back irrespective of how the seat position is adjusted. The optional headrest can be manually adjusted for height and depth whist its spring mounted upholstered panel automatically orientates to the user and flexes in use.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

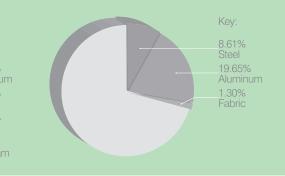
Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Recycled Content**

The Agitus range contains up to 29.56% of recycled material content, this is broken down in the following manner:





#### **Manufacturing Process**

Agitus is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

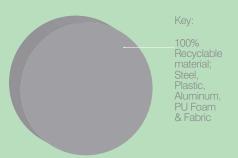
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Agitus range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Agitus, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Agitus Task Seating section.

#### Recyclability

The Agitus range is 100% recyclable:



Soft Seating

### Pebble— Design | Allermuir



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Pebble is a superb seating option for a multitude of informal meeting spaces or corporate breakout areas where people may come together for only a brief period to chat; to have a drink, or just rest a while.

This comfortable design allows for user interactivity as it can be nested with other Pebbles, arranged in a scattered format, or even be used individually as a stand-alone piece. Alternatively Pebbles can be linked to retain a desired layout, perhaps in a public space.

#### Sustainability

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We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Pebble is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

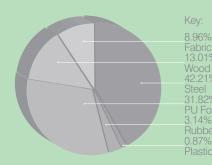
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Pebble range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Pebble, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Pebble Soft Seating section.

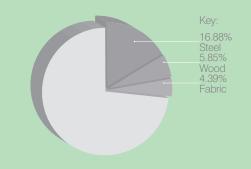
#### **Material Content**

The Pebble components are constructed of the following:



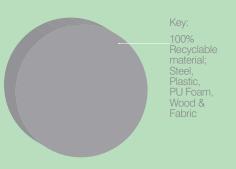
#### **Recycled Content**

The Pebble range contains up to 27.12% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Pebble range is 100% recyclable:



Tables

## Pause tables-

Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

Although not a unique concept in this age of increasingly versatile workspaces, 'Pause', is a mature and sophisticated version of the now ubiquitous modular reception and breakout space seating system.

Clearly this type of seating is a great social integrator and enables people to 'Pause for thought' during their busy day in a relaxing and convivial environment. The superbly crafted and stylish tubular frame with crisp mitred corners evokes the work and elegance of the likes of Eileen Gray without compromising the strength and durability required for busy round the clock corporate or leisure interiors.

The comfort of the core seating modules has been carefully balanced to provide a bench style sit, but with just the right degree of softness along with a supportive backrest. Mobile low stools, simple unfussy high stools, long low and high benches, a range of tables in different heights and sizes and sleek stylish power modules in two heights all work together to provide an extensive, adaptable and simple modular system capable of meeting a multitude of needs.

#### Sustainability

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Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
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Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

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#### **Manufacturing Process**

Pause tables is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

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#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Pause tables range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Pause tables, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Pause tables Soft Seating section.

#### **Material Content**

The Pause tables components are constructed of the following:



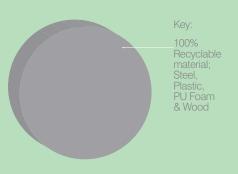
#### **Recycled Content**

The Pause tables range contains up to 40.18% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Pause tables range is 100% recyclable:





Soft Seating | Benches | Tables

### Pause Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
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- · Continuous reduction of our Carbon Footprint
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- Total recyclability end of life.

#### Features

Although not a unique concept in this age of increasingly versatile workspaces, Pause, is a mature and sophisticated version of the now ubiquitous modular reception and breakout space seating system.

The comfort of the core seating modules has been carefully balanced to provide a bench style sit, but with just the right degree of softness along with a supportive backrest.

Mobile low stools, simple unfussy high stools, long low and high benches, a range of tables in different heights and sizes and sleek stylish power modules in two heights all work together to provide an extensive, adaptable and simple modular system capable of meeting a multitude of needs.

All upholstered parts can be covered in either leather or a wide range of contract quality fabrics. Base frames are available in Silver EPPC as standard and polished Chrome as an option. Table tops are available in a wide range of laminates. Feet/glides are black.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

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Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Pause is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

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#### **Group Environmental Policy**

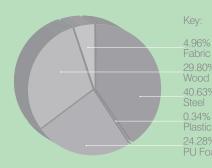
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Pause range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Pause, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Pause Soft Seating and Benches section.

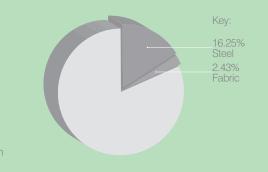
#### **Material Content**

The Pause components are constructed of the following:



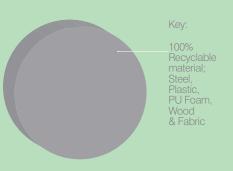
#### **Recycled Content**

The Pause range contains up to 18.68% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Pause range is 100% recyclable:



Soft Seating | Benches | Tables

### Pause-Design | Allermuir

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- Continuous research into sustainable and • ethical manufacturing processes
- Continuous reduction of our 6% landfill
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#### **Features**

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#### Sustainability

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#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

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#### **Manufacturing Process**

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#### End of Life

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#### **Group Environmental Policy**

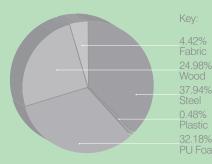
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Pause range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Pause, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Pause Soft Seating section.

#### Material Content

The Pause components are constructed of the



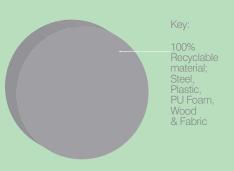
#### **Recycled Content**

The Pause range contains up to 17.35% of recycled material content, this is broken down in the following manner:



#### **Recyclability**

The Pause range is 100% recyclable:





Soft Seating | Benches | Tables

# Pause Bench-

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Although not a unique concept in this age of increasingly versatile workspaces, Pause Bench, is a mature and sophisticated version of the now ubiquitous modular reception and breakout space seating system.

The comfort of the core seating modules has been carefully balanced to provide a bench style sit, but with just the right degree of softness along with a supportive backrest.

Mobile low stools, simple unfussy high stools, long low and high benches, a range of tables in different heights and sizes and sleek stylish power modules in two heights all work together to provide an extensive, adaptable and simple modular system capable of meeting a multitude of needs.

All upholstered parts can be covered in either leather or a wide range of contract quality fabrics. Base frames are available in Silver EPPC as standard and polished Chrome as an option. Table tops are available in a wide range of laminates. Feet/glides are black.

#### Sustainability

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#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Pause Bench is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.



We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

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#### **Group Environmental Policy**

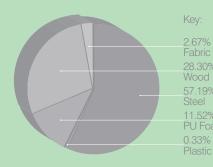
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Pause Bench range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Pause Bench, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Pause Bench Soft Seating section.

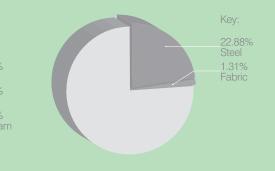
#### **Material Content**

The Pause Bench components are constructed of the following:



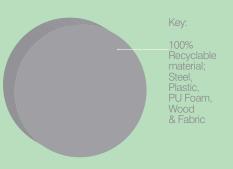
#### Recycled Content

The Pause Bench range contains up to 24.19% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Pause Bench range is 100% recyclable:



Soft Seating | Tables

### **Open**– Design | PearsonLloyd



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
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#### **Features**

Open is an elegant, contemporary collection of soft seating, with chair and sofa sharing a formed, steel rod, base-frame aesthetic; angular and striking, lending a physical lightness to the appeal of the design.

The molded seat shells, and cushions with 'bull nosed' edge feature, and tailored upholstery, provide great comfort, precise shape, a simple pleasing form, and visual slenderness.

Additionally, the chair can be specified with a headrest, and mounted on an equally striking, polished, four-star cast Aluminum swivel base. This slender Aluminum base also supports a range of low tables, to compliment the seating as well as universal dining/meeting height tables and a 'bar' height table.

#### Finishes

Wire frames are finished in polished Chrome as standard with white plastic feet. Swivel, cast base columns are also finished in polished Chrome and the 4-star Aluminum casting is polished as standard.

'Open' can be upholstered in a wide range of contract quality fabrics or leather, but these ideally require a degree of stretch. Vinyl does not lend itself very well to this design. The upholstery department should be consulted where fabrics are of a non-stretch nature or require a backing.

#### Sustainability

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#### **Manufacturing Process**

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#### End of Life

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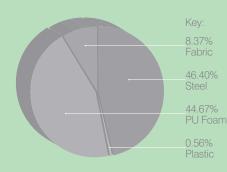
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#### LEED

The Open range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Open, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Open Soft Seating section.

#### **Material Content**

The Open components are constructed of the following:



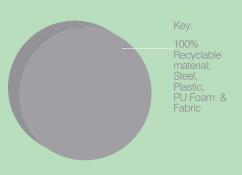
#### Recycled Content

The Open range contains up to 22.66% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Open range is 100% recyclable:



Soft Seating



#### Our Aims to 2018 and beyond

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- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Octo fulfils the visual, functional and comfort needs of both corporate and leisure reception environments as well as lounges, hotel foyers, retail interiors and soft meeting use. The uncomplicated yet sophisticated design has simple, crisp clean lines and proportions, which run through both the upholstered elements and the square steel tube base frames. A subtle contrast, and enhanced comfort, is provided by the soft back cushions with their simple detailing.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Octo is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

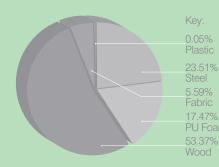
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Octo range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Octo, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Octo Soft Seating section.

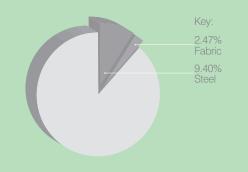
#### **Material Content**

The Octo components are constructed of the following:



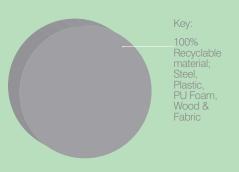
#### **Recycled Content**

The Octo range contains up to 11.87% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Octo range is 100% recyclable:







Multi-purpose | Café | Stools

### Mollie Stool Design | John Coleman

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

Mollie Stool is a luxurious and satisfying design displaying both classic and contemporary elements. The range consists of a four-legged armchair, a swivelling centre pedestal armchair and high stool, plus a four-legged high stool.

All models have a generous, upholstered seat and a distinctively stylish cantilevered upholstered backrest, which sweeps around the seat to include the armrests, providing an extremely comfortable sit. The beech veneered seat shell can be clear finish, or stained and finish for a rich and sophisticated look.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Mollie Stool is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

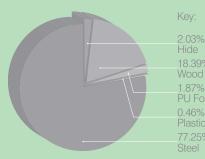
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Mollie Stool range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Mollie Stool, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Mollie Stool Multipurpose, Café & Stools section.

#### **Material Content**

The Mollie Stool components are constructed or the following:



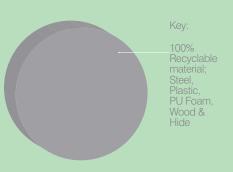
#### **Recycled Content**

The Mollie Stool range contains up to 39.18% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Mollie Stool range is 100% recyclable:





Multi-purpose | Café | Stools

### Mellow-Design | Ton Haas

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

'Mellow' is a contemporary and youthful, restaurant or meeting chair, complimented by matching bar stools.

It is a design with a distinctly broader European flavour, adding to the increasingly international appeal of our products. Its simple construction is based upon clean, crisp, rounded upholstered shape upon a compact steel tube frame. Superb ergonomics are generated by the wellproportioned seat and backrest with relaxing backward movement provided by a flexible steel strap. It is this uncomplicated style that allows Mellow to fit into so many different environments.

Universal centre pedestal tables have been developed, which compliment particularly the square Mellow models. These are featured in the Mellow brochure; the A420 with square steel column and base and the equally universal A47 compliments the round Mellow models superbly. The A405 will also work extremely well with this design.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets. We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Mellow is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

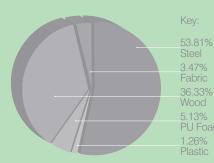
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Mellow range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Mellow, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Mellow Multi-purpose, Café & Stools section.

**Material Content** 

The Mellow components are constructed of the following:



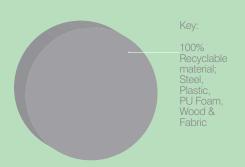
#### **Recycled Content**

The Mellow range contains up to 39.57% of recycled material content, this is broken down in the following manner:



Recyclability

The Mellow range is 100% recyclable:



Multi-purpose | Café | Stools

### Mellow Stool-Design | Ton Haas

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

'Mellow' is a contemporary and youthful, restaurant or meeting chair, complimented by matching bar stools.

It is a design with a distinctly broader European flavour, adding to the increasingly international appeal of our products. Its simple construction is based upon clean, crisp, rounded upholstered shape upon a compact steel tube frame. Superb ergonomics are generated by the wellproportioned seat and backrest with relaxing backward movement provided by a flexible steel strap. It is this uncomplicated style that allows Mellow Stool to fit into so many different environments.

Universal centre pedestal tables have been developed, which compliment particularly the square Mellow Stool models. These are featured in the Mellow Stool brochure; the A420 with square steel column and base and the equally universal A47 compliments the round Mellow Stool models superbly. The A405 will also work extremely well with this design.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### Our Environmental Standards

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group. Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### Manufacturing Process

Mellow is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

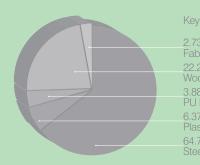
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Mellow Stool range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Mellow Stool, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Mellow Stool Multipurpose, Café & Stools section.

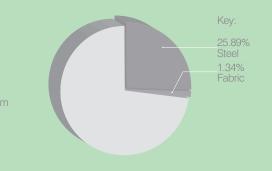
**Material Content** 

The Mellow Stool components are constructed of the following:



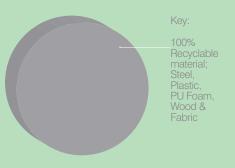
#### **Recycled Content**

The Mellow Stool range contains up to 27.23% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Mellow Stool range is 100% recyclable:





Soft Seating | Tables

### Lola— Design | Wolfgang C. R. Mezger

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Lola is an exciting and stunning new design from Wolfgang C R Mezger for Allermuir. Representing the first design from this eminent designer for the company, Lola is a seductive, curving and shapely, yet strong and dependable collection. Like two cupped hands this charismatic upholstered range comes in the form of a twoseat sofa and a chair, with dynamic four legged tubular steel frames, and swivel chair with simple flat Steel disc base, plus matching flat base, centre pedestal coffee tables. These grand pieces provide excellent comfort and posture and are ideal for reception foyers and atria or for relaxing in corporate lounges and breakout areas.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

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Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### Manufacturing Process

Lola is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

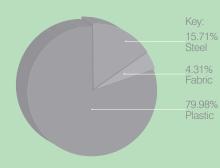
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Lola range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Lola, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Lola Soft Seating section.

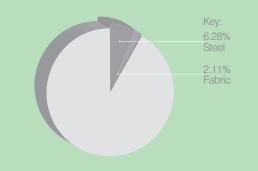
#### **Material Content**

The Lola components are constructed of the following:



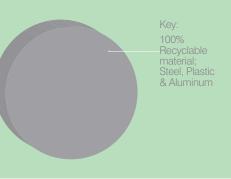
#### **Recycled Content**

The Lola range contains up to 8.39% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Lola range is 100% recyclable:





Multi-purpose | Café | Stools



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

For this range, comfort, style, footprint and a complimentary family of pieces were prerequisites along with the need to stack and to have a competitive price. This has been achieved admirably with a slender chair and armchair, both stacking, and a superb bar stool, which doesn't stack with or without. This clever, fluid design incorporates all of the structural framework within the molded Polyurethane body of the chair with apertures in the hidden framework that allow the PU to 'give' and flex in predetermined places in the seat and back to facilitate the excellent level of comfort that this design provides. The PU surfaces are also easy to clean.

The simple tubular steel legs appear to 'morph' out of the main PU body as do the integral PU arms, which maintain the fluid language of the design rather than appearing as a bolt-on after-thought, as found in many other competitor products. This is a crisp, cohesive and highly durable seating family with clean, well resolved junctions, few parts and the few fixings that hold the legs on are completely hidden.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Kojak is manufactured at our Maumee facility which is a ISO14001 site.



#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

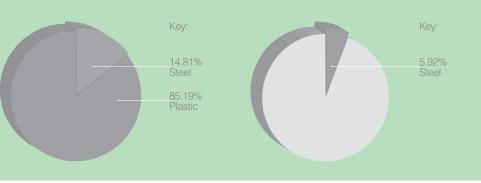
The Kojak range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Kojak, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Kojak Multi-purpose, Café & Stools section.

#### **Material Content**

The Kojak components are constructed of the following:

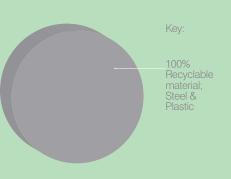
#### **Recycled Content**

The Kojak range contains up to 5.92% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Kojak range is 100% recyclable:



Multi-purpose | Café | Stools

### Kojak Stool-Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

For this range, comfort, style, footprint and a complimentary family of pieces were prerequisites along with the need to stack and to have a competitive price. This has been achieved admirably with a slender chair and armchair, both stacking, and a superb bar stool, which doesn't stack with or without. This clever, fluid design incorporates all of the structural framework within the molded Polyurethane body of the chair with apertures in the hidden framework that allow the PU to 'give' and flex in predetermined places in the seat and back to facilitate the excellent level of comfort that this design provides. The PU surfaces are also easy to clean.

The simple tubular steel legs appear to 'morph' out of the main PU body as do the integral PU arms, which maintain the fluid language of the design rather than appearing as a bolt-on after-thought, as found in many other competitor products. This is a crisp, cohesive and highly durable seating family with clean, well resolved junctions, few parts and the few fixings that hold the legs on are completely hidden.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Kojak Stool (A832) is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

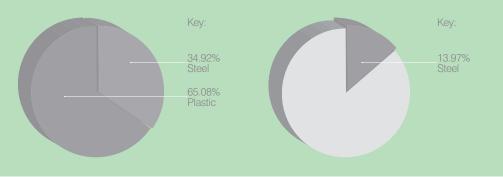
The Kojak Stool (A832) range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Kojak Stool (A832), please visit www.allermuir-usa.com, this downloadable PDF can be found within the Kojak Stool (A832) Multi-purpose, Café & Stools section.

#### **Material Content**

The Kojak Stool (A832) components are constructed of the following:

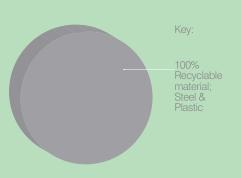
#### **Recycled Content**

The Kojak Stool (A832) range contains up to 13.97% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Kojak Stool (A832) range is 100% recyclable:





Stools

### **Jojo**— Design | Johannes Foersom & Peter Hiort-Lorenzen



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

The complexity of the 'Reholz' or 3-Dimensional plywood, as it's sometimes referred to, is more than evident in the strikingly elegant and curvaceous form of the Jo Jo stool seat, which is a common component across the three variants on offer. This almost 'plastic' characteristic was not possible in pressed plywood veneers until quite recently, and Peter and Johannes have utilised this innovative technology magnificently with Jo Jo.

The resultant organic and ergonomically friendly form provides arguably one of the most comfortable stool seat shapes possible.

The two four legged stools offer bar or table fixed height options while the centre pedestal model has 4" of height adjustment and 360° free swivel features as standard. A simple and unobtrusive leaver located under the seat shell activates an internal gas stem in the stools column.

Other subtle features include the concave detail to the ends of the centre pedestal footrest; the

complementary rounded edge to the pressed base plate cover cowl; the careful consideration of the complementary aesthetics of the structural plywood 'biscuit' that connects the slender seat shell to the stool framework in each case; and the clever integration of the circular foot ring onto the four legged high stool. This attention to detail ensures that these stools exude the highest quality in aesthetics, finish and function.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

JoJo is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

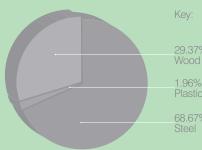
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The JoJo range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to JoJo, please visit www. allermuir-usa.com, this downloadable PDF can be found within the JoJo Stools section.

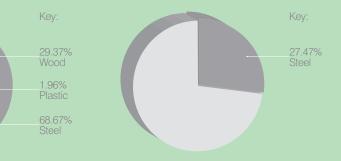
#### **Material Content**

The JoJo components are constructed of the following:



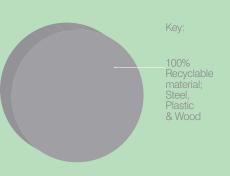
#### Recycled Content

The JoJo range contains up to 27.47% of recycled material content, this is broken down in the following manner:



#### Recyclability

The JoJo range is 100% recyclable:



Soft Seating | Benches

### **Jaks** Design | John Coleman



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- · Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

The internal carcase of these pieces is a durable, lasting plywood box construction in with layers of CMHR cut foams, in differing hardness, glued in place over the carcase. A neat conventional top sewn seam is used for most of the fitted upholstery cover. The base frame is formed from 1" Dia. steel tube finished in polished chrome as standard and fitted with injection molded plastic glides with levelling adjusters. The table tops are 1" thick with radius corners mounted on a steel pedestal base again finished in polished chrome.

Due to the size of the upholstery panels required there are two different panelled upholstery styles used; one for fabrics where the useable roll width is 55" or more and the other for leather, vinyl's and fabrics under 55" of useable roll width.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Jaks is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

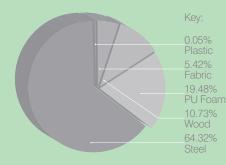
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Jaks range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Jaks, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Jaks Soft Seating and Bench section.

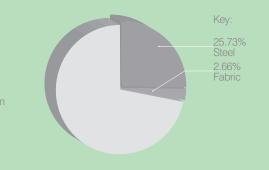
#### **Material Content**

The Jaks components are constructed of the following:



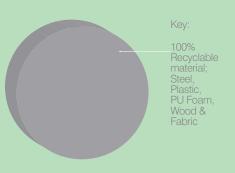
#### **Recycled Content**

The Jaks range contains up to 28.39% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Jaks range is 100% recyclable:



Soft Seating | Benches

### Jaks Bench-Design | John Coleman



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- · Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

The internal carcase of these pieces is a durable, lasting plywood box construction in with layers of CMHR cut foams, in differing hardness, glued in place over the carcase. A neat conventional top sewn seam is used for most of the fitted upholstery cover. The base frame is formed from 1" Dia. steel tube finished in polished chrome as standard and fitted with injection molded plastic glides with levelling adjusters. The table tops are 1" thick with radius corners mounted on a steel pedestal base again finished in polished chrome.

Due to the size of the upholstery panels required there are two different panelled upholstery styles used; one for fabrics where the useable roll width is 55" or more and the other for leather, vinyl's and fabrics under 55" of useable roll width.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Jaks Bench is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

**Recycled Content** 

the following manner:

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them

The Jaks Bench range contains up to 19.78% of

recycled material content, this is broken down in

back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Jaks Bench range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Jaks Bench, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Jaks Bench Soft Seating and Bench section.

#### **Material Content**

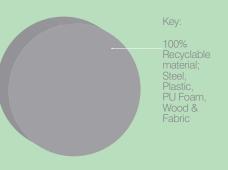
The Jaks Bench components are constructed of the following:

46.65%

### Key: 18.66% Steel 1.12% Fabric

#### Recyclability

The Jaks Bench range is 100% recyclable:



Soft Seating

### Haven– Design | Mark Gabbertas

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Haven redefines the modular upholstery system with sofas, stools, tables and screens. The high back of the sofa provides excellent personal privacy, a haven, within a busy world. A place for personal contemplation or interaction amongst a team. The supporting elements give you a complete working solution.

#### Finishes

Leg frames, pedestal table base plinths and screen feet are available in low gloss black polyester powder coating as standard. All seating models are fully upholstered as standard and available in a wide range of contract quality fabrics or leather. The screens have a 3D knit mesh covering available in a Dark grey as standard. Laptop tables have black 0.4" toughened glass tops as standard. The pedestal table bases are all veneered in American light Oak as standard with a matt finish, or can be stained as an option in a wenge stain. Tops are available with either black, 0.4" toughened glass, or 0.5" solid core laminate in white. Low tray top tables have black tops and Mobile power units have black castors.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Haven is manufactured at our Maumee facility which is a ISO14001 site.



#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

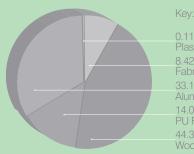
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Haven range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Haven, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Haven Soft Seating section.

#### **Material Content**

The Haven components are constructed of the following:



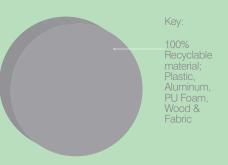
#### **Recycled Content**

The Haven range contains up to 32.85% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Haven range is 100% recyclable:



Soft Seating

### Haven Tables— Design | Mark Gabbertas



- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

Haven redefines the modular upholstery system with sofas, stools, tables and screens. The high back of the sofa provides excellent personal privacy, a haven, within a busy world. A place for personal contemplation or interaction amongst a team. The supporting

elements give you a complete working solution.

#### Finishes

Leg frames, pedestal table base plinths and screen feet are available in low gloss black polyester powder coating as standard. All seating models are fully upholstered as standard and available in a wide range of contract quality fabrics or leather. The screens have a 3D knit mesh covering available in a Dark grey as standard. Laptop tables have black 0.4" toughened glass tops as standard. The pedestal table bases are all veneered in American light Oak as standard with a matt finish, or can be stained as an option in a wenge stain. Tops are available with either black, 0.4" toughened glass, or 0.5" solid core laminate in white. Low tray top tables have black tops and Mobile power units have black castors.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental target.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the thing that receives most attention, it is by reducing and reusing the greatest long term environmental benefits, that sustainability can be achieved.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

**Recycled Content** 

Haven is manufactured at our Maumee facility which is a ISO14001 site.

The Haven Table range contains up to 30% of

recycled material content, this is broken down in

#### End of Life

End of life costs are becoming an increasing focus for many of our customers, and as with everything we believe the best way we can deliver value to our customers in this regard is by taking control of the problem.

We are an Environment Agency registered furniture recycling business, at the end of life we take back furniture products, break them down, segregate the materials and return them to the supply chain, thus avoiding landfill.

As a business we have a system of returning and reusing packaging, whether this be polyurethane plastic bags, cardboard along with wooden pallets and blankets. We have found this to be a very effective system, which our customers are eager to embrace.

#### **Group Environmental Policy**

For more information relating to out Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

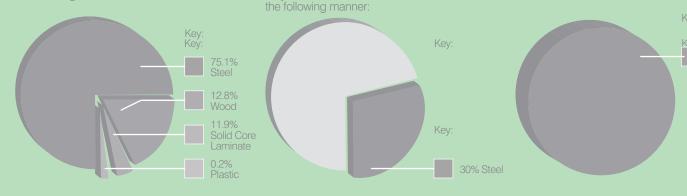
**Recyclability** 

The Haven range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Haven, please visit www. allermuir.com, this downloadable PDF can be found within the Haven Soft Seating section.

The Haven Table range is 100% recyclable:

#### **Material Content**

The Haven Table components are constructed of the following:





Foam &

Multi-purpose

### Fuse Visitor— Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Designed to compliment the new Fuse workchair the Fuse Visitor chairs are an elegant companion to be developed by Senator, with the development of Fuse we have sought to add new value to this type of chair by featuring a host of new features as standard, linked to material combinations and aesthetic styling that make this chair stand out in terms of looks, function, performance and ultimately value.

The Fuse back membrane is constructed from a 3D Knit mesh product that has been exclusively designed for Senator with a horizontal stripe pattern. The knitted mesh product provides optimum comfort whilst facilitating the prevention of heat build-up within the back muscles of the user that is widely recognised leads to muscle fatigue.

Within the seat we have developed a structural plastic membrane that avoids the common pitfalls of self supporting mesh seats and provides excellent support to the user whilst still maintaining the cooling benefits of mesh thanks to the aperture pattern that has been expressed in the seat design. The chair stacks four high.

#### **Sustainability**

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Fuse Visitor is manufactured at our Maumee facility which is a ISO14001 site.



End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

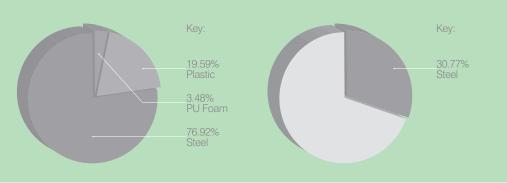
The Fuse Visitor range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Fuse Visitor, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Fuse Visitor Multipurpose section.

#### **Material Content**

The Fuse Visitor components are constructed o the following:

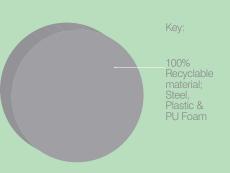
#### **Recycled Content**

The Fuse Visitor range contains up to 30.77% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Fuse Visitor range is 100% recyclable:





Task Seating





#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

With the development of Fuse we have sought to add new value to this class of seating by featuring a host of new features as standard, linked to material combinations and aesthetic styling. The Fuse back membrane is constructed from a 3D Knit mesh product with a horizontal stripe pattern. The knitted mesh product provides optimum comfort whilst facilitating the prevention of heat build-up within the back muscles of the user that leads to muscle fatigue.

The Fuse task chair offers two distinct solutions to the functional operation of the tilt mechanism. Fuse Balance is available with a new body balance mechanism that facilitates automatic tensioning of the tilt function that is determined by the weight of the individual user. This functionality and user comfort is then further enhanced by the addition of a rotary control for a 4 stage travel limiter. This enables the user to determine the maximum level of recline they wish to have, the preset positions for this being an upright lock, 5° of travel, 12° of travel or 22° of travel.

Fuse Syncro features a synchronised mechanism with a multi-position back lock and an anti-kick safety feature with 22° of recline with a ratio of 2.5:1 between the back and seat. To further enhance postural support there are options of a selectable 3° negative tilt is and seat

depth adjustment of 2". Where fitted arms are height and width adjustable and have a range of 4" in height and 1.4" of width adjustment per arm, in addition the optional multifunctional arm pad provides and 1.6" adjustment in depth the pad can also be rotated in 4 increments, the arms feature a soft arm pad.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Fuse is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

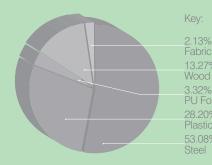
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Fuse range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Fuse, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Fuse Task Seating section.

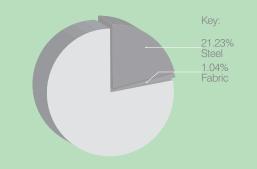
#### Material Content

The Fuse components are constructed of the following:



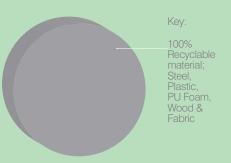
#### **Recycled Content**

The Fuse range contains up to 22.27% of recycled material content, this is broken down in the following manner:



#### **Recyclability**

The Fuse range is 100% recyclable:



Multi-purpose | Café | Stools



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

The chairs backrest height is provided by the dished and tapered ply pressing with distinctive lumbar shape. The upholstered seat pad has a double curvature to it and a generous foam thickness with piped sewing detail to the side panels and waterfall front edge, offering comfort for long periods of dining or meeting. The side chair and metal arm chair both stack up to 4 high, however, by the nature of the arm design on the wood arm option, this model does not stack, nor does the bar stool.

There is an underseat stacking pan to protect the upholstery. The metal arm has a simple 'soft grip' PVC arm, which provides a good grip when pushing oneself up out of the chair. The wood arms, like the pressed ply backs, have a cleverly tapered section, which minimises the visual mass of these parts while providing just enough flex and plenty of strength. The two arms offer alternative styling and price points with the metal arm providing DDA support to customers at an excellent price.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Fleur is manufactured at our Maumee facility which is a ISO14001 site.



End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

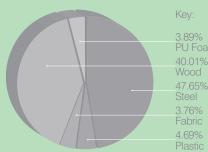
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Fleur range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Fleur, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Fleur Multi-purpose, Café & Stools section.

#### **Material Content**

The Fleur components are constructed of the following:



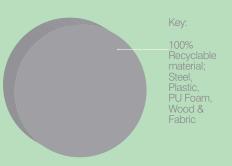
#### **Recycled Content**

The Fleur range contains up to 20.90% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Fleur range is 100% recyclable:







Multi-purpose | Café | Stools

### Fleur Stool— Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

The chairs backrest height is provided by the dished and tapered ply pressing with distinctive lumbar shape. The upholstered seat pad has a double curvature to it and a generous foam thickness with piped sewing detail to the side panels and waterfall front edge, offering comfort for long periods of dining or meeting. The side chair and metal arm chair both stack up to 4 high, however, by the nature of the arm design on the wood arm option, this model does not stack, nor does the bar stool.

There is an underseat stacking pan to protect the upholstery. The metal arm has a simple 'soft grip' PVC arm, which provides a good grip when pushing oneself up out of the chair. The wood arms, like the pressed ply backs, have a cleverly tapered section, which minimises the visual mass of these parts while providing just enough flex and plenty of strength. The two arms offer alternative styling and price points with the metal arm providing DDA support to customers at an excellent price.

#### **Sustainability**

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Fleur Stool is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

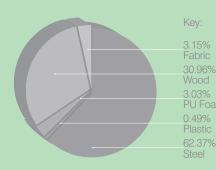
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Fleur Stool range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Fleur Stool, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Fleur Stool Multipurpose, Café & Stools section.

#### **Material Content**

The Fleur Stool components are constructed of the following:



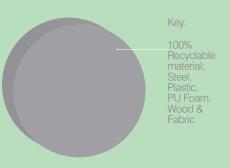
#### **Recycled Content**

The Fleur Stool range contains up to 26.50% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Fleur Stool range is 100% recyclable:





Soft Seating

### Fifty Series-Design | Allermuir



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

This adaptable design adds a desirable, compact, square armchair with accompanying two-seat sofa and coffee tables to the collection.

Fifty series is an ideal range for numerous soft seating and meeting environments; including reception areas, coffee bars, corporate lounges and breakout spaces.

#### Finishes

The design lends itself to a wide range of upholstery materials including leather and the base frame is available with either a polished chrome, or powder coated silver finish.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### Manufacturing Process

Fifty Series is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

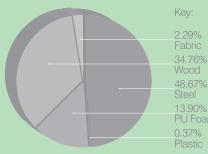
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Fifty Series range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Fifty Series, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Fifty Series Soft Seating section.

#### **Material Content**

The Fifty Series components are constructed of the following:



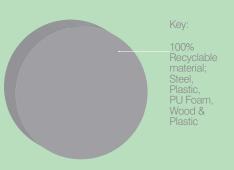
#### **Recycled Content**

The Fifty Series range contains up to 20.59% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Fifty Series range is 100% recyclable:



**Task Seating** 

### **Evolve** Design | Paul Brooks



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### **Features**

The innovation in Evolve begins in the way the mechanism attaches to the seat in that the chair utilises an Aluminium frame to support the seat and arms. This facilitates the use of a flexible plastic seat membrane that enhances comfort and prevents the accumulation of heat.

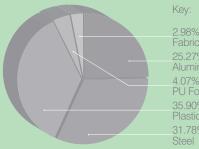
Evolve feature a stunning designed back assembly that combines intelligently moulded structural back frame to which is fitted a flexible back membrane. This structure is specifically designed to flex and pivot seamlessly with the user. it also provides the platform for two striking upholstery solutions either a slimline pad or 3D Airflow mesh.

The comfort of which can be further enhanced with the inclusion of the adjustable lumbar device. Evolve features a newly developed progressive synchronised mechanism with a multi-position back lock and an anti-kick safety feature with 26° of recline with a ratio of 2.6:1 between the back and seat. To further enhance postural support the inclusion of a selectable 3° negative tilt is standard as is seat depth adjustment of 2.4".

Where fitted arms are height adjustable and have a range of 4", in addition the optional multi-function arm pad provides 1.2" of width adjustment per arm and 2.4" adjustment fore and aft, both function are operated via a button

#### **Material Content**

The Evolve components are constructed of the following:



on the inside of the arm pad and can be set simultaneously. Due to the mounting of the arms to the Aluminium under seat frame the arms maintain the integrity of their positioning relative to the back irrespective of how the seat position is adjusted.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

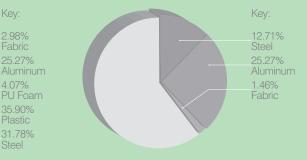
Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Evolve is manufactured at our Maumee facility

#### **Recycled Content**

The Evolve range contains up to 39.44% of recycled material content, this is broken down in the following manner:



which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

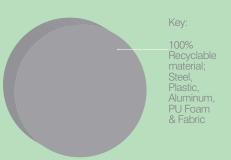
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Evolve range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Evolve, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Evolve Task Seating section.

#### Recyclability

The Evolve range is 100% recyclable:



Multi-purpose



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Elios is an excellent multi-purpose high density stacking chair family aptly suitable for dining, training, seminars, conference and meeting areas. Its unchallenging yet graceful lines will enhance and complement any environment, and its clear distinctive design provides a chair for a multitude of applications. Elios can be stacked, with or without arms up to 40 chairs high on a stacking trolley and still clear a standard 78" doorway.

Elios is available in several finish options further enhancing its versatility; these are plastic seat and back, upholstered seat and plastic back and upholstered seat and back. All with the option of arms, linking and writing tablet. There are in fact two styles of linking device enabling the chairs to be linked in rows; one is a fold away assembly just under seat level; the other is a link glide at floor level.

Well detailed and highly tooled, Elios is a robust wire framed design with contoured molded seat, backrest and integral molded armrest. These are designed to provide maximum comfort and support during prolonged periods of sitting.

Frames are available in polished Chrome as standard. The plastic seat, backrest and armrests are offered in Black, White, Dark Grey, Red or Green as standard. Seats and backs can be upholstered in a wide range of fabrics or leather.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Elios is manufactured at our Maumee facility which is a ISO14001 site.

End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

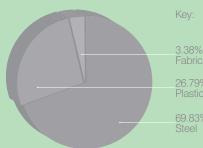
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Elios range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Elios, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Elios Multi-purpose section.

#### **Material Content**

The Elios components are constructed of the following:



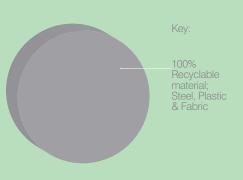
#### Recycled Content

The Elios range contains up to 29.58% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Elios range is 100% recyclable:





Multi-purpose | Café

### **Dine**— Design | PearsonLloyd

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Dine is a fresh and elegant take on the classic stacking monoshell chair type epitomised by Arne Jacobsen, but this time coming from the studio of PearsonLloyd, for Allermuir. Great effort has been made to successfully create an excellent ergonomic, laminated plywood, form with soft flowing, beautifully proportioned profile, providing a comfortable sit for dining, meeting and general multipurpose use. The Beech shell is offered clear finish and in a number of stain or colour finishes in side chair and armchair options, both with simple four legged tubular framework. The armchair has a stylish, unique and efficient molded plastic armrest made from what is called a 'technical plastic' due to its extra strength. This is a competitively priced design offering great versatility, comfort and value for a multitude of every day uses.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets. We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006
We have monitored of own manufacturing patherefore can identify	processes for ye	ears, and

each product within the Group. Good stewardship of the environment is inherent within our culture, part of our DNA if you will.

We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Dine is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the



furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

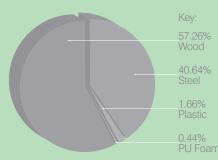
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Dine range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Dine, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Dine Multi-purpose & Café section.

#### **Material Content**

The Dine components are constructed of the following:



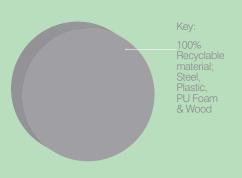
#### **Recycled Content**

The Dine range contains up to 42.02% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Dine range is 100% recyclable:



Task Seating





#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

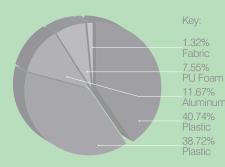
The gas assisted injection molded plastic 'J bar' is an example of the innovative use of inexpensive materials with structural integrity and reliability that enhance the value and performance of this design. The sensible location of the chairs' controls and levers, provide ease of adjustment. Easily accessible printed user instructions are neatly housed and displayed in the transparent plastic pocket at the top of the plastic backrest cover.

The slim and elegant optional armrest has a soft armrest pad and height adjustment is operated by a trigger under the armrest. Width adjustment is achieved by pushing down the levers under the base of the arm and then adjusting the width by pushing the arm in or out from the seat to the desired width. The arms are secured by pulling the levers up again.

The slender, shapely upholstery adds to the visual appeal of the design while providing an instant and excellent level of comfort combined with ergonomic integrity. A full range of ergonomic adjustments are provided in this chair, in accordance with the European norm, plus arm height adjustment. Through the clarity and simplicity of this chairs' functionality and performance, Dash is another task chair in our collection that exudes common sense with all that's required from an operator chair for today.

#### **Material Content**

The Dash components are constructed of the following:



This is a chair to rival any competitor at this level of the market where performance, design and value go hand in hand.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Dash is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Dash range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Dash, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Dash Task Seating section.

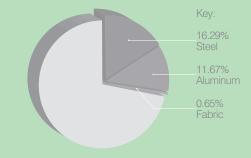
#### Recyclability

The Dash range is 100% recyclable



#### Recycled Content

The Dash range contains up to 28.61% of recycled material content, this is broken down in the following manner:



Soft Seating





#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Dandy is literally as its name suggests; an exceptionally well turned out sofa and armchair combination with classic style, simple proportions, clean lines, great comfort and broad appeal. This is a quiet, uncomplicated, conservative, yet sophisticated design with a Modernist aesthetic, for want of a description. While being highly functional and useful, it will not challenge or clash with most, if not all interior spaces.

#### **Sustainability**

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Dandy is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

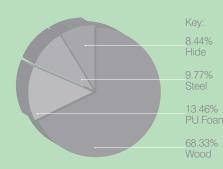
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Dandy range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Dandy, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Dandy Soft Seating section.

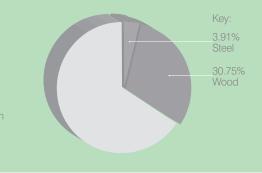
#### **Material Content**

The Dandy components are constructed of the following:



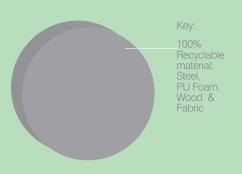
#### **Recycled Content**

The Dandy range contains up to 34.66% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Dandy range is 100% recyclable



Multi-purpose | Café

### Curve-Design | PearsonLloyd

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

In working with PearsonLloyd, Allermuir have developed a number of designs, including the rich and sophisticated Curve chair. This is another piece from Allermuir that utilises 3D ply forming technology to achieve extremely curvaceous and elegant forms featuring a high level of comfort and shape with uncompromising style and function. This stacking monoshell design has a slender Chrome wire frame that compliments the elegant, balanced ply form and is offered in both side chair and armchair versions. A soft molded polyurethane arm pad neatly and simply finishes off the armrests. The shell is available in Walnut veneer or stained beech with an upholstered molded seat pad as an additional option (under development).

Curve is a luxurious piece for the high end of the market lending itself perfectly to dining and restaurant use, breakout spaces and meeting rooms.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets. We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006
We have monitored o		

own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Curve is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

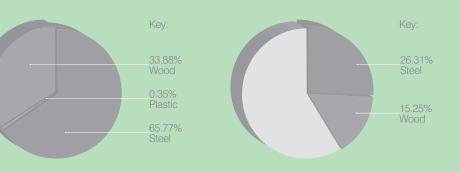
The Curve range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Curve, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Curve Multi-purpose & Café section.

#### **Material Content**

The Curve components are constructed of the following:

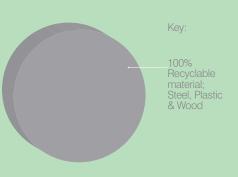
#### **Recycled Content**

The Curve range contains up to 41.56% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Curve range is 100% recyclable:





Sustainability Sheet July 2011

Multi-purpose | Café | Stools



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

The distinctive angular faceted upper backrest blends down into the curvaceous seat in a unique way while the equally distinctive slot in the lower back, relieves the volume of the chair aesthetically giving it a lighter look.

Casper provides a relaxing, supportive, comfortable sit with both flex and support in equal measure and without recourse to visible ribs and reinforcement for it structural integrity resulting in crisp clean lines and an elegant ergonomic body form profile. Although durable production, materials and finishes have been a priority for longevity of use, in its development, all parts are recyclable and replaceable.

This competitively priced design comes in a range of guises with both wire skid base and four legged frame options. All models can have armrests or an upholstered seat pad. The slimline seat pad looks particularly stylish in leather with the optional ribbed upholstery option. This is a truly versatile and adaptable design for a multitude of seating uses.

The superior moulding comes with dual surfaces; a high gloss finish to the outer face and a textured matt finish to the inner face and in a choice of six colours, including White, Blue, Green, Yellow, Red and Coffee. Frames are offered in a polished Chrome finish as standard.

The Casper components are constructed of the

Material Content

#### **Finishes**

The superior moulding comes with dual surfaces; a high gloss finish to the outer face and a textured matt finish to the inner face and in a choice of six colours. Frames are offered in a polished Chrome finish as standard.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

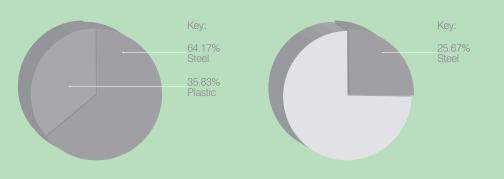
Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Casper is manufactured at our Maumee facility which is a ISO14001 site.

**Recycled Content** 

The Casper range contains up to 25.67% of recycled material content, this is broken down in the following manner:





#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

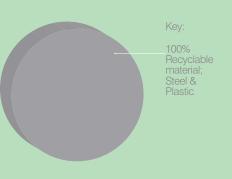
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Casper range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Casper, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Casper Multi-purpose and Café section.

#### Recyclability

The Casper range is 100% recyclable:



### Casper Stool-Design | Allermuir

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Designed to complement the highly successful Casper multi-purpose chair, the Casper Stool brings additional specification options to this family of products.

The design of the seat shell provides excellent support and comfort with great looks and perfect proportions.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Casper Stool is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.



#### Group Environmental Policy

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

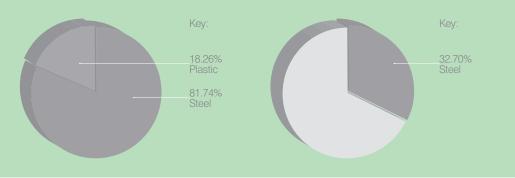
The Casper Stool range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Casper Stool, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Casper Stool Stools section.

#### **Material Content**

The Casper Stool components are constructed of the following:

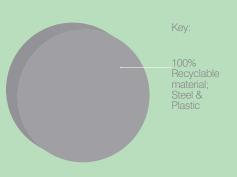
#### **Recycled Content**

The Casper Stool range contains up to 32.70% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Casper Stool range is 100% recyclable:



Soft Seating

### **Bison**— Design | Simon Pengelly

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Bison is a highly stylish and contemporary tub chair designed with characterful broad shoulders and a compact footprint.

For a compact chair it provides a deceptively generous and comfortable sit due in part to the subtle flexing of the arms, backrest and webbed seat.

The molded foam seat and back form, both elegant and striking, enhanced by superb upholstery detailing.

Bison can be upholstered in a wide range of contract quality fabrics or leather, excluding vinyl.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Bison is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

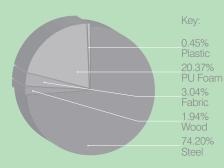
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Bison range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Bison, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Bison Soft Seating section.

#### **Material Content**

The Bison components are constructed of the following:



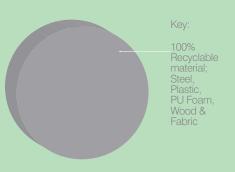
#### **Recycled Content**

The Bison range contains up to 31.17% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Bison range is 100% recyclable





Multi-purpose | Café



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Aura is a superb die cast Aluminum framed chair concept with distinctive character, proportions and presence, available with either injection molded plastic seat and back, or with upholstery. The curvaceously contoured seat and back provide great comfort while adding to the pleasing aesthetics and universal appeal of this design. The design offers arms, with or without 'soft touch' pads, as well as linking. In its plastic version, with painted frame, Aura is also suitable for exterior use and is available in six colours.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Aura is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

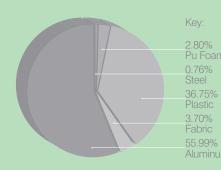
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Aura range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Aura, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Aura Multi-purpose & Café section.

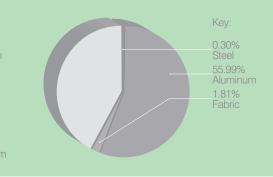
#### **Material Content**

The Aura components are constructed of the following:



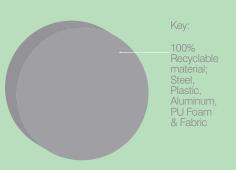
#### **Recycled Content**

The Aura range contains up to 58.10% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Aura range is 100% recyclable:





Task Seating

### Rhapsody Design | Paul Brooks



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Rhapsody a fully upholstered armchair, is an elegant, sumptuous design with flowing lines and contemporary styling available in three different models.

With its progressive side tension synchronised seat and back tilt mechanism providing a generous 26° recline, and its enveloping upholstered wrap around form with integral arms, this design provides the very best in comfort and relaxation for those highly stressed decision makers! The curvaceous form, separate seat, and cantilevered back, with 'high rise' polished Aluminum 5-star base, make this chair a product of beauty and calm to compliment the very smartest of office interiors.

The cantilever meeting and visitor chair compliments the task chair utilising the same standard height backrest and seat, accentuating the fluid styling with its tubular base frame. Equally the integral headrest version of the task chair is created by extending the lines of the backrest to provide even greater luxury, comfort and support.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Rhapsody is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

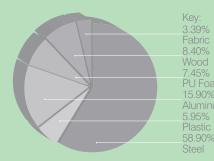
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Rhapsody range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Rhapsody, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Rhapsody Task Seating section.

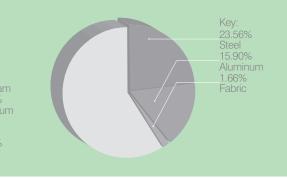
#### **Material Content**

The Rhapsody components are constructed of the following:



#### **Recycled Content**

The Rhapsody range contains up to 41.12% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Rhapsody range is 100% recyclable:



Benches | Tables

### Wave-Design | Carsten Schmidt & Jens Bredsdorff



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

This is a stunningly beautiful, sophisticated and minimal design and was the winning entry in a Danish competition and was chosen by an eminent panel of judges including designers that would express the use of formed laminated ply construction in beautiful and innovative ways suitable for mass production.

The Wave bench as its name translates to, was chosen from the shortlist by an eminent panel of judges including designers Nanna Ditzel, Niels Gammelgaard and Philip Thonet. They concluded that it was an elegant, poetic, quiet and wellbalanced design that could be used in any building context.

They applauded the minimalist thinking and the excellent balance between the well-detailed stainless steel frame and the molded Wave seat.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Manufacturing Process**

Wave is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

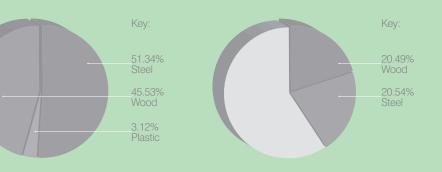
The Wave range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Wave, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Wave Benches section.

#### **Material Content**

The Wave components are constructed of the following:

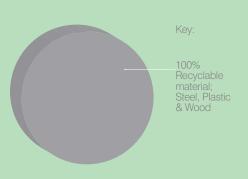
#### **Recycled Content**

The Wave range contains up to 41.03% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Wave range is 100% recyclable:



Soft Seating

### Venus— Design | Simon Pengelly

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Venus is a highly versatile, compact tub chair The many practical features such as sloping arms, recessed under seat area and generous backrest have all been incorporated into the design.

With flowing lines and a refreshing profile that enhances the visual elegance of what is otherwise a very simple, classic styled tub chair, enhanced by superb upholstery detailing.

The seat height is set so that the chair works equally well in lounge environments and at meeting tables.

Upholstery can be made from a wide range of contract quality fabrics, including customers own material.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Venus is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

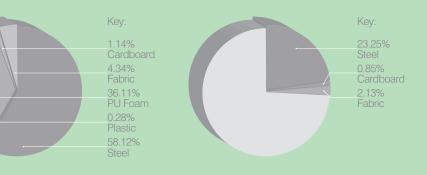
The Venus range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Venus, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Venus Soft Seating section.

#### **Material Content**

The Venus components are constructed of the following:

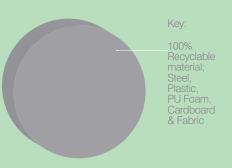
#### **Recycled Content**

The Venus range contains up to 26.23% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Venus range is 100% recyclable:



Multi-purpose

# Trillipse Motion-

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Trillipse is a truly versatile creation, for dining, training, seminars, conference and meeting areas, and even boardrooms. Its graceful lines will enhance and complement any environment, and its clear distinctive design provides a chair for almost every occasion, or application. A comprehensive family of products, Trillipse is a truly flexible creation. This multi-purpose chair range is also available with castors, which meets the growing demand for mobility.

Well detailed and highly tooled, Trillipse is constructed from high grade triliptical steel tube with visually inviting, anatomically molded seat, backrest and armrest. These sculptured items are designed to provide maximum comfort and support during prolonged periods of sitting. Trillipse has become the chair of choice for many organisations.

Frames are available in Black or Silver polyester powder coating as standard, or polished Chrome option. The plastic backrest and armrests are offered in Black as standard, light Grey or dark Grey also available from stock, or optionally the backrest can be translucent Orange, Blue, Lime Green or White. A laminated wooden armrest option is also available. Seats and backs can be upholstered in a wide range of fabrics or leather.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified	
Quality System	ISO 9001	Certified 1991	
Environmental Standard	ISO 14001	Certified 2001	
Chain of Custody (MFC)	PEFC	Certified 2003	
Chain of Custody (MFC)	FSC	Certified 2003	
Sustainability	FISP	Certified 2006	
Chain of Custody (MFC) Chain of Custody (MFC)	PEFC FSC	Certified 2003 Certified 2003	

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Trillipse is manufactured at our Maumee facility which is a ISO14001 site.



End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

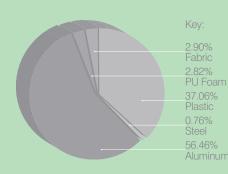
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Trillipse range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Trillipse, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Trillipse Multi-purpose section.

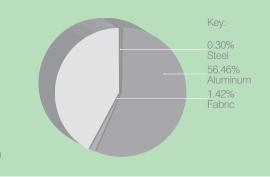
#### **Material Content**

The Trillipse components are constructed of the following:



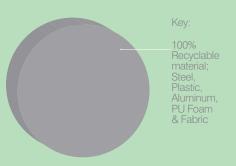
#### **Recycled Content**

The Trillipse range contains up to 58.18% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Trillipse range is 100% recyclable:





Multi-purpose

### Trillipse Cantilever-Design | Paul Brooks



- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Trillipse can be stacked, with or without arms and as a cantilever, while also having the option to be linked in rows with or without the optional writing tablet or wire storage basket. Well detailed and highly tooled, Trillipse is constructed from high grade triliptical steel tube with visually inviting, anatomically molded seat, backrest and armrest. These sculptured items are designed to provide maximum comfort and support during prolonged periods of sitting.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified Certified 1991		
Quality System	ISO 9001			
Environmental Standard	ISO 14001	Certified 2001		
Chain of Custody (MFC)	PEFC	Certified 2003		
Chain of Custody (MFC)	FSC	Certified 2003		
Sustainability	FISP	Certified 2006		

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Trillipse Cantilever is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

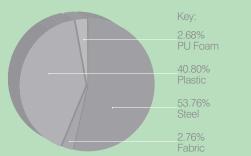
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Trillipse Cantilever range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Trillipse Cantilever, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Trillipse Cantilever Multi-purpose section.

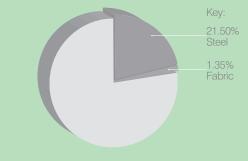
#### **Material Content**

The Trillipse Cantilever components are constructed of the following:



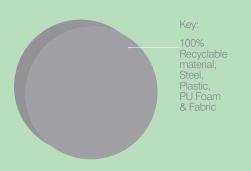
#### **Recycled Content**

The Trillipse Cantilever range contains up to 22.85% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Trillipse Cantilever range is 100% recyclable:





Multi-purpose

# Trillipse 4 leg-



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Trillipse is a truly versatile creation, for dining, training, seminars, conference and meeting areas, and even boardrooms. Its graceful lines will enhance and complement any environment, and its clear distinctive design provides a chair for almost every occasion, or application.

Trillipse can be stacked, with or without arms and as a cantilever, while also having the option to be linked in rows with or without the optional writing tablet or wire storage basket.

Well detailed and highly tooled, Trillipse is constructed from high grade trilliptical steel tube with visually inviting, anatomically molded seat, backrest and armrest. These sculptured items are designed to provide maximum comfort and support during prolonged periods of sitting. Trillipse has become the chair of choice for many organisations.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Trillipse 4 leg is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

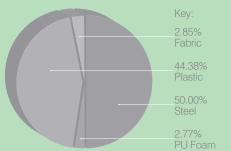
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Trillipse 4 leg range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Trillipse 4 leg, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Trillipse 4 leg Multipurpose section.

#### **Material Content**

The Trillipse 4 leg components are constructed of the following:



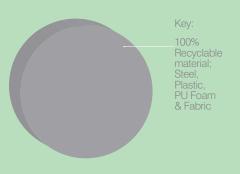
#### **Recycled Content**

The Trillipse 4 leg range contains up to 21.40% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Trillipse 4 leg range is 100% recyclable:



Soft Seating | Stools

# Tommo Stool-

Design | Mark Gabbertas

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Tommo Stool is a versatile range of elegantly proportioned, stylish and contemporary upholstered chairs, sofa and stools.

The Club Chair features a flexible backrest that enhances the comfort. The slender upholstered side and back panels feature a twin stitch detail, common to the whole collection, which encompasses the complete outline of the chair. The arms are at a height that comfortably fits under our range of meeting and dining tables, whilst the simple skid base is manufactured from a tubular steel frame. A simple Footstool complements the Club Chair and can be neatly stored under the seat.

The lounge chair offers a more generous sit with slightly different proportions and seat height to the club chair, but otherwise complements it in all other respects. The matching lounge sofa is in effect a two and a half seat version of the chair.

The Dining Chair also shares many of the same features of the Club Chair, with a tapering seat pad and sloping arms. However the skid base is manufactured from solid Steel wire as opposed to tube and has polypropylene feet attached. The Bar Stool has a comfortable upholstered seat, featuring the distinctive tailored twin stitch detail and the same solid steel wire skid base with feet.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Tommo Stool is manufactured at our Maumee facility which is a ISO14001 site.



End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

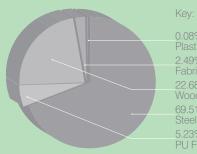
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Tommo Stool range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Tommo Stool, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Tommo Stool Soft Seating & Stools section.

#### **Material Content**

The Tommo Stool components are constructed of the following:



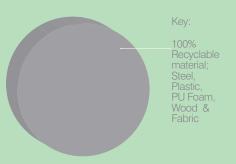
#### **Recycled Content**

The Tommo Stool range contains up to 39.23% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Tommo Stool range is 100% recyclable:





Soft Seating

### **Toga**– Design | Simon Pengelly

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Toga is a generous tub chair with plenty of back rest support and the added comfort of the webbed seat.

The parallel sides allow for the chair to be butted up to, or positioned in close proximity to further Toga chairs, which can be useful in some reception spaces and especially in VIP type airport lounges.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Toga is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.



#### **Group Environmental Policy**

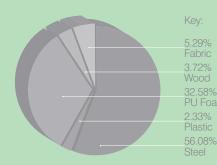
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Toga range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Toga, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Toga Soft Seating section.

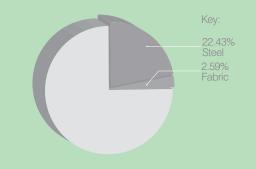
#### Material Content

The Toga components are constructed of the following:



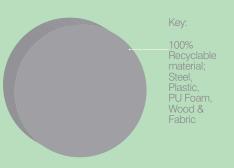
#### **Recycled Content**

The Toga range contains up to 25.02% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Toga range is 100% recyclable:



Multi-purpose

### **Sprint** Visitor— Design | Allermuir



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- · Continuous reduction of our 6% landfill
- · Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Designed for simplicity and ease of use with an understated style, Sprint is a competitively priced, high performance, high comfort, striking cantilever framed visitor chair.

The full and shapely upholstery adds to the visual appeal of the design while providing an instant and excellent level of comfort combined with ergonomic integrity. A full range of ergonomic adjustments are provided in this chair, in accordance with the European norm. Through the clarity and simplicity of this chairs' functionality and performance, Sprint exudes common sense with all that's required from an operator chair for today. This is a chair to rival any competitor at this level of the market where performance, design and value go hand in hand.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### Our Environmental Standards

Description	Accreditation	Certified		
Quality System	ISO 9001	Certified 1991		
Environmental Standard	ISO 14001	Certified 2001		
Chain of Custody (MFC)	PEFC	Certified 2003		
Chain of Custody (MFC)	FSC	Certified 2003		
Sustainability	FISP	Certified 2006		

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Sprint Visitor is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill. As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

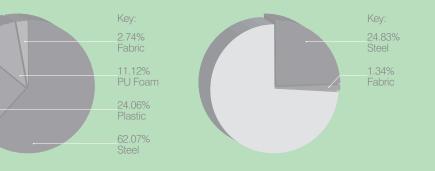
The Sprint Visitor range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Sprint Visitor, please visit www.allermuir-usa.com, this downloadable PDF can be found within the Sprint Visitor Multipurpose section.

#### **Material Content**

The Sprint Visitor components are constructed o the following:

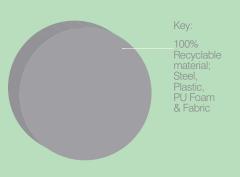
#### **Recycled Content** The Sprint Visitor ran

The Sprint Visitor range contains up to 26.17% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Sprint Visitor range is 100% recyclable:



Multi-purpose | Café

### **Soul**— Design | PearsonLloyd

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Pearson Lloyd's Soul chair is a unique and ambitious development resulting from a long journey of exploration into structural plastics and their strength and capabilities in order to achieve this stunningly elegant yet robust cantilever design for Allermuir. A design for the 21st Century that embraces technological advances made since the archetypal origins of the now humble tubular steel cantilever chair of 80 years ago or so.

The plastic shell provides a sophisticated seating platform that flexes and responds to the users' movements. With reduced steel content the chair is light and has a minimum of parts; there are no welds, holes or frame screws.

The tubular legs flow into the progressively slimming planar paddle arms that are secured with hidden fixings to a floating backrest, the floating aspect producing a very dynamic relationship between seat and back, maximising comfort. The subtle twist of the planes in the shell belies the complex structural analysis, but describes the flow of strength around the chair. The resultant beautifully sculpted structure creates a rich yet economic design.

A simple plastic seat infill utilises the inherent flexibility within the structure for an enhanced

comfort. With optional upholstered seat pad and a range of coloured backrest options, the use and perception of the chair can be changed.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

**Recycled Content** 

Soul is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Soul range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Soul, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Soul Multi-purpose & Café section.

#### **Material Content**

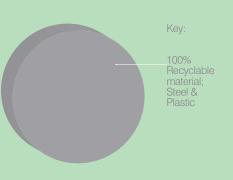
The Soul components are constructed of the following:

# recycled material content, this is broken down in the following manner:

The Soul range contains up to 16.87% of

#### Recyclability

The Soul range is 100% recyclable:





Multi-purpose | Café | Stools | Tables



#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Visually minimal, simple, compact. Every item, including high stools can be stacked. The stools offer a good level of comfort, more than just a perch. The chairs provide a very comfortable sit derived from the double curvature, mono shell form. There are many mono shell chairs on the market, but this one certainly has a freshness and unique character of its own amongst others of its type. It is less predictable in style with its elongated slot in the back, delicate balance of form, curves and slender proportions! In addition to this the 'Alpi' veneer also sets the range apart from competitor products.

The family of products in the 'Scoop' collection, work extremely well together and in conjunction with such tables as the A405 and the A48. Again this is illustrated in the double page shot in the new brochure.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets. We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

#### **Our Environmental Standards**

Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Scoop is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers.

We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

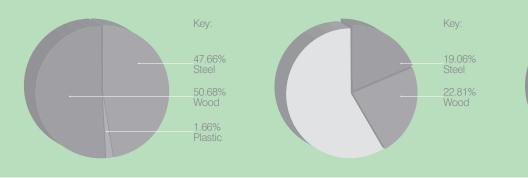
The Scoop range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Scoop, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Scoop Multi-purpose, Café & Stools section.

#### **Material Content**

The Scoop components are constructed of the following:

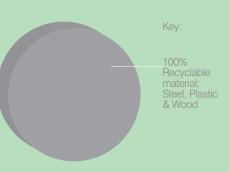
#### **Recycled Content**

The Scoop range contains up to 41.87% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Scoop range is 100% recyclable:





Multi-purpose | Café | Stools | Tables

### Scoop Stool-Design | Fraser Lee

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Visually minimal, simple, compact. Every item, including high stools can be stacked. The stools offer a good level of comfort, more than just a perch. The chairs provide a very comfortable sit derived from the double curvature, mono shell form. There are many mono shell chairs on the market, but this one certainly has a freshness and unique character of its own amongst others of its type. It is less predictable in style with its elongated slot in the back, delicate balance of form, curves and slender proportions! In addition to this the 'Alpi' veneer also sets the range apart from competitor products.

The family of products in the 'Scoop' collection, work extremely well together and in conjunction with such tables as the A405 and the A48. Again this is illustrated in the double page shot in the new brochure.

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Chain of Custody (MFC)	PEFC	Certified 2003
Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.

#### **Manufacturing Process**

Scoop is manufactured at our Maumee facility which is a ISO14001 site.

#### **End of Life**

End of life costs are becoming an increasing focus throughout the industry, and so we offer a solution which delivers the best value to our customers. We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

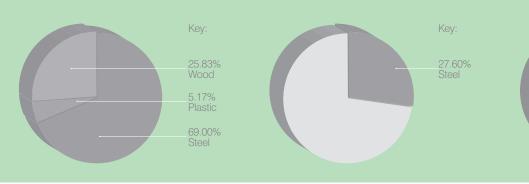
The Scoop range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Scoop, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Scoop Multi-purpose, Café & Stools section.

#### **Material Content**

The Scoop components are constructed of the following:

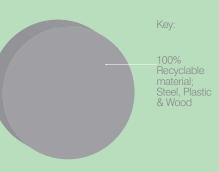
#### **Recycled Content**

The Scoop range contains up to 27.60% of recycled material content, this is broken down in the following manner:





The Scoop range is 100% recyclable:





Multi-purpose

### Zenith— Design | Martin Ballendat

#### Our Aims to 2018 and beyond

- Continuous research into sustainable and ethical manufacturing processes
- Continuous reduction of our 6% landfill
- Continuous reduction of our Carbon Footprint
- Total use of recycled materials in all our products
- Total recyclability end of life.

#### Features

Superbly crisp and refined, Zenith is a meeting and conference chair design with the best in comfort and flexibility. Essentially it is a four legged stacking chair design with multifarious arm and backrest material configurations. Additional features include an optional integrated slide out linking system housed within the seat assembly, which has three distinct positions to allow for the variables of side-chair to side-chair, side-chair to armchair and armchair to armchair linking requirements, and also the option of felt pads for the feet.

An elegant satin chrome Aluminum casting, linking the back leg to the backrest, and armrest where relevant, is a common feature along with the well proportioned rectangular tube section frames and upholstered seat. The cold cure BS FR molded foam seat pad sits upon an injection molded plastic seat pan, which also acts as stack pan. Also common to the whole range is the distinctive lack of any visible fixings through thoughtful construction.

Backrests and arms are either injection molded plastic or pressed ply veneer construction. The slender features belie the robust nature and construction of this design, offering longevity of use. This design has an engineered aesthetic in the best tradition and offers Black plastic backrest and armrests, or an upholstered backrest, or alternatively a veneered backrest and arms in a choice of either Beech, Oak or rich warm Walnut.

These options can be combined in different ways to create a wide palette of finishes to suit quite different applications. All parts are recyclable. Frames are Silver as standard, but optionally available in either Black or Chrome.

#### Sustainability

The Group is committed to continually improving the sustainability of all environmental aspects within our businesses. To achieve this, we meet both international standards and our own stringent environmental targets.

We apply the three R's principle; Reduce, Reuse and Recycle. Whilst Recycling is the process which that receives the most attention, the greatest environmental benefit comes from reducing and reusing waste in the first instances.

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Description	Accreditation	Certified
Quality System	ISO 9001	Certified 1991
Environmental Standard	ISO 14001	Certified 2001
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Chain of Custody (MFC)	FSC	Certified 2003
Sustainability	FISP	Certified 2006

We have monitored our CO<sup>2</sup> emissions from our own manufacturing processes for years, and therefore can identify the Carbon Footprint of each product within the Group.

Good stewardship of the environment is inherent within our culture, part of our DNA if you will. We recognise that material selection and localisation are key contributors to reducing the environmental burden of all the products we design and manufacture.



#### **Manufacturing Process**

Zenith is manufactured at our Maumee facility which is a ISO14001 site.

#### End of Life

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We are an Environment Agency registered furniture recycling business. At the end of the furniture's life we take items back check their condition and divert into the third (charitable) sector wherever there is a need. If the items are unsuitable for reuse then we break them back down into component form, segregate by materials and recycle them, thus avoiding landfill.

As a business we have a system of recycling and reusing packaging, using returning/ empty transport vehicles, whether this be cardboard, paper, plastic bags, nylon strapping, expanded polystyrene or wooden pallets. We have found this to be a very effective service, which saves our customers money whilst boosting their green credentials.

#### **Group Environmental Policy**

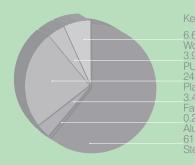
For more information relating to our Environmental policy please contact, sales@ allermuir-usa.com, where you will be able to request an Environmental Insight Brochure.

#### LEED

The Zenith range has credits for Materials and resources, Indoor Environmental Quality and Quality Innovation and Design. To view the LEED information relating to Zenith, please visit www. allermuir-usa.com, this downloadable PDF can be found within the Zenith Multi-purpose section.

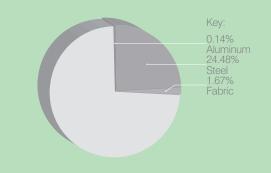
#### **Material Content**

The Zenith components are constructed of the following:



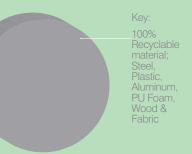
#### **Recycled Content**

The Zenith range contains up to 26.29% of recycled material content, this is broken down in the following manner:



#### Recyclability

The Zenith range is 100% recyclable



Multi-purpose | Café | Stools

### Lip— Design | LSS designer

LSS Design were a three man German product design consultancy with the late Christian Lepper, Roland Schmidt and Uwe Sommerlade. The two remaining partners continue great work attracting international recognition and awards for their innovative and refreshing designs across a broad range of products.

#### Features:

Lip is a simple and elegant multi-purpose seating collection offering an exciting range of options and prices through shape and material choice, from round or square seats to plastic or veneer seat and back parts.

All of the 35 models including the complimentary high stools utilise the same distinctive backrest with its 'lip' shaped top edge. It is this 'lip' profile which primarily provides the excellent comfort that this design incorporates as well as its visual character. All chair models are stackable.

With the round and square seats available in either plastic, Beech veneer or upholstery, combined with two arm frame designs, this range becomes as versatile as it can be in providing so many visual and practical choices from simple cheerful easy clean plastic to rich stained veneer with leather seat pad. Of the armchair options, one has the ability to be 'hooked' onto a table top for ease of floor cleaning in busy café environments. A linking facility enhances the versatility of this range yet further and takes it into meeting and conference mode quite aptly especially with optional extras such as row numbering and underseat baskets.

A stacking dolly completes the offer and assists when using Lip for conference layouts. round and square shapes, the underseat pan, backrest and full arm are all available as injection molded plastic parts, while the round and square seat shapes and back are also available as pressed ply laminations using beech decorative veneers including 3D ply forming for the backrest. The cantilevered arm is a self gripping 'soft grip' PVC material, sleeved over a tubular steel arm frame. The round and

square seats can also

be upholstered with a

**Construction:** 

The chair seat, in both

**Finishes:** 

The injection mouldings

finish and in a choice of

6 colors – an Off White,

come with a lightly

textured matt surface

Dark Gray, Ice Blue, Lime Green, Orange

The underseat pan is

a natural White color.

The Beech veneered

finish as standard, or

our range of stains.

Frames are offered in an EP powder coated finish as

Chrome. Seats can

be upholstered in a

fabrics or leather.

parts can be matt clear

stained and finish from

standard, or in polished

wide range of contract

and 'Cappuccino'.

slim BS FR cut foam, and fabric. All frames are manufactured from round tubular steel, with a formed and welded construction, plus solid round bar footrest for the high stool models. Hidden fixings are used to locate the backrest into the top of the back legs and secured with a locking washer system. Seats and the full arms are mechanically secured with machine screws. Glides are self levelling. The linking device is a combination of formed steel rod and injection molded parts housed within the underseat pan, which also aids stacking for both the non and upholstered seats. Storage baskets are made from formed and welded wire construction. Although durable production materials and finishes are a priority for longevity of use, all parts are recyclable and the majority are replaceable in service.



#### Marketplace:

With great style comfort and functionality at a range of price points, Lip will serve all manner of leisure seating and catering projects, meeting and conference facilities, as well as schools and corporate installations.



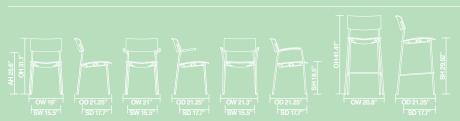
Lip— Design | LSS designer

### standard & optional features

<ul> <li>Standard feature</li> <li>Not available</li> <li>Optional feature</li> </ul>	LP1 Chair with round seat	LP1A Chair with round seat, cantilever arms	LP2 Chair with square seat	LP2A Chair with square seat, cantilever arms	LP3A Chair with square seat, full arms	LP13 Stool with round seat	LP14 Stool with square seat
Weight	10.7lbs	11.9lbs	10.7lbs	11.9lbs	13.3lbs	15.1lbs	15.1lbs
Stacks	5/6 high	5/6 high	5/6 high	5/6 high	5/6 high	-	-
Plastic seat and back available in Soft White, Dark Gray, Ice Blue, Cappucino, Lime Green and Orange	•	•	•	•	•	•	•
Tubular Steel frame in Silver EPPC	•	٠	•	•	•	•	٠
Plastic glides	•	•	•	•	•	•	•
Cantilever arm with soft touch Black armpad		٠		•			
Full arm with Dark Gray Plastic armpad					•		
Black EPPC frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Polished Chrome frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Wood seat in clear finish Beech	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Seat can be stained	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Felt feet	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Underseat stack pan in White Plastic	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Linking (underseat stack pan will be fitted)	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>		
Seat and row number (only available when linking)				<b>A</b>	<b>A</b>		
Underseat storage basket	<b>A</b>	<b>A</b>		<b>A</b>	<b>A</b>		
Counter height stool option, seat height 24.5" (add CH to product code)						<b>A</b>	<b>A</b>

#### dimensions-

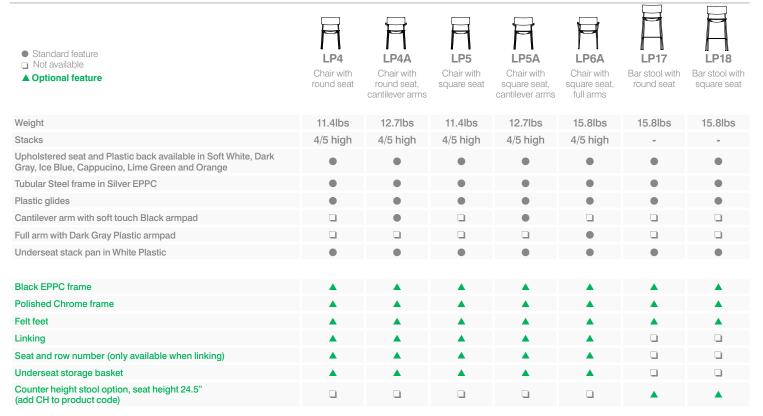
I - Overall Height 🛛 D - Overall Depth 🛛 OW - Overall Width 🛛 AH - Arm Height SH - Seat Height SW - Seat Width SD - Seat Depth





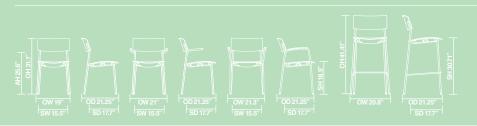
Lip— Design | LSS designer

### standard & optional features



#### dimensions-

🕇 - Overall Height 🛛 D - Overall Depth 🛛 OW - Overall Width 🛛 AH - Arm Height 🛇 SH - Seat Height SW - Seat Width SD - Seat Depth







### Lip— Design | LSS designer

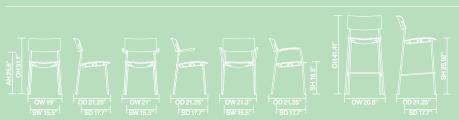


### standard & optional features

<ul> <li>Standard feature</li> <li>Not available</li> <li>Optional feature</li> </ul>	LP7 Chair with round seat	LP7A Chair with round seat,	LP8 Chair with square seat	LP8A Chair with square seat,	LP9A Chair with square seat,	LP15 Bar stool with round seat	LP16 Bar stool with square seat
		cantilever arms	I	cantilever arms	full arms		
Weight	10.9lbs	12.1lbs	11lbs	12.2lbs	13.5lbs	15.3lbs	15.3lbs
Stacks	5/6 high	5/6 high	5/6 high	5/6 high	5/6 high	-	-
Wood seat and back available in clear finish Beech	•	•	•	٠	•	•	•
Tubular Steel frame in Silver EPPC	•	•	•	٠	•	•	•
Plastic glides	•	•	•	•	•	•	•
Cantilever arm with soft touch Black armpad		•		•			
Full arm with Dark Gray Plastic armpad					•		
Black EPPC frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Polished Chrome frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>		<b>A</b>
Seat & back can be stained	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Felt feet	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Underseat stack pan in White Plastic	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Linking (underseat stack pan will be fitted)	<b>A</b>	<b>A</b>		<b>A</b>	<b>A</b>		
Seat and row number (only available when linking)	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>		
Underseat storage basket	<b>A</b>		<b>A</b>		<b>A</b>		
Counter height stool option, seat height 24.5" (add CH to product code)						<b>A</b>	

#### dimensions

I - Overall Height 🛛 D - Overall Depth 🛛 OV - Overall Width 🛛 AH - Arm Height 🗧 SH - Seat Height 🛇 - Seat Width 🛇 - Seat Depth





Lip— Design | LSS designer



### standard & optional features

Standard feature	F	Ħ	P	Ħ	P	A	A
<ul> <li>Standard feature</li> <li>Not available</li> <li>Optional feature</li> </ul>	LP10 Chair with round seat	LP10A Chair with round seat, cantilever arms	LP11 Chair with square seat	LP11A Chair with square seat, cantilever arms	LP12A Chair with square seat, full arms	LP19 Bar stool with round seat	LP20 Bar stool with square seat
Weight	11.4lbs	12.6lbs	10.7lbs	12.6lbs	13.9lbs	15.8lbs	15.8lbs
Stacks	4/5 high	4/5 high	4/5 high	4/5 high	4/5 high	-	-
Upholstered seat and wood back Beech Clear finish	•	٠	•	٠	•	•	٠
Tubular Steel frame in Silver EPPC	•	٠	•	٠	•	•	٠
Plastic glides	•	٠	•	٠	•	•	٠
Cantilever arm with soft touch Black armpad		•		•			
Full arm with Dark Gray Plastic armpad					•		
Underseat stack pan in White Plastic	•	•	•	•	•	•	•
Black EPPC frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Polished Chrome frame	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Back can be stained	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Felt feet	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>
Linking	<b>A</b>	<b>A</b>		<b>A</b>			
Seat and row number (only available when linking)	<b>A</b>	<b>A</b>		<b>A</b>			
Underseat storage basket	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>		
Counter height stool option, seat height 24.5" (add CH to product code)							<b>A</b>

#### dimensions

1 - Overall Height OD - Overall Depth OW - Overall Width AH - Arm Height SH - Seat Height SW - Seat Width SD - Seat Depth

